# Materials Management Process Overview



# Repairable Component RCM

Some components can be rebuilt to a like new performance and it is economically beneficial to have these components rebuilt by the on-site maintenance shop or an offsite vendor.

### **Basic Trigger**



 A repairable component is removed from service and a repair work order is generated by the Maintenance Planner

## **Key Steps**

- 1. The repairable component is removed from the equipment asset it supports
- 2. The component is tagged with the appropriate identification tag and moved to the secure drop area
- 3. The storeroom delivery driver picks up the component and moves it to the on-site repair shop or it is made ready for transport
- 4. If repaired off-site, a Purchase Order (PO) is created for the teardown evaluation and repair
- 5. Components are tracked in the CMMS during the repair cycle
- Components that are deemed not repairable are scrapped and replacements are purchased

# Final Output



 Repaired component is returned to the storeroom or re-installed on the asset it supports

#### What's Different?

- Repair costs are charged to the actual component and not to the asset
- When components are deemed unrepairable the replacement is automatically ordered
- Item can are tracked in the inventory management module during the repair cycle

#### **Benefits**

- Repair costs are assigned to a piece of equipment, to track the Total Cost of Ownership (TCO) of that equipment
- The level of assumed risk is realized and valid decisions can be made to reduce or eliminate the risk

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